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INFORMATION FOR GROWTH

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TUTORIAL – Contract Manufacturing Market
June 2015

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IMPLANTS
International conference on innovations & solutions
for orthopaedic implants and orthobiologics
11TH EDITION

IMPLANTS 2015 CONFERENCE
PARIS | FRANCE
Tuesday, June 16th 2015
Étoile Saint-Honoré Conference Center

Two tutorials on the orthopaedic
market and contract manufacturing
Keynote speakers from major
companies

Created and chaired by **avicenne MEDICAL**

www.implants-event.com

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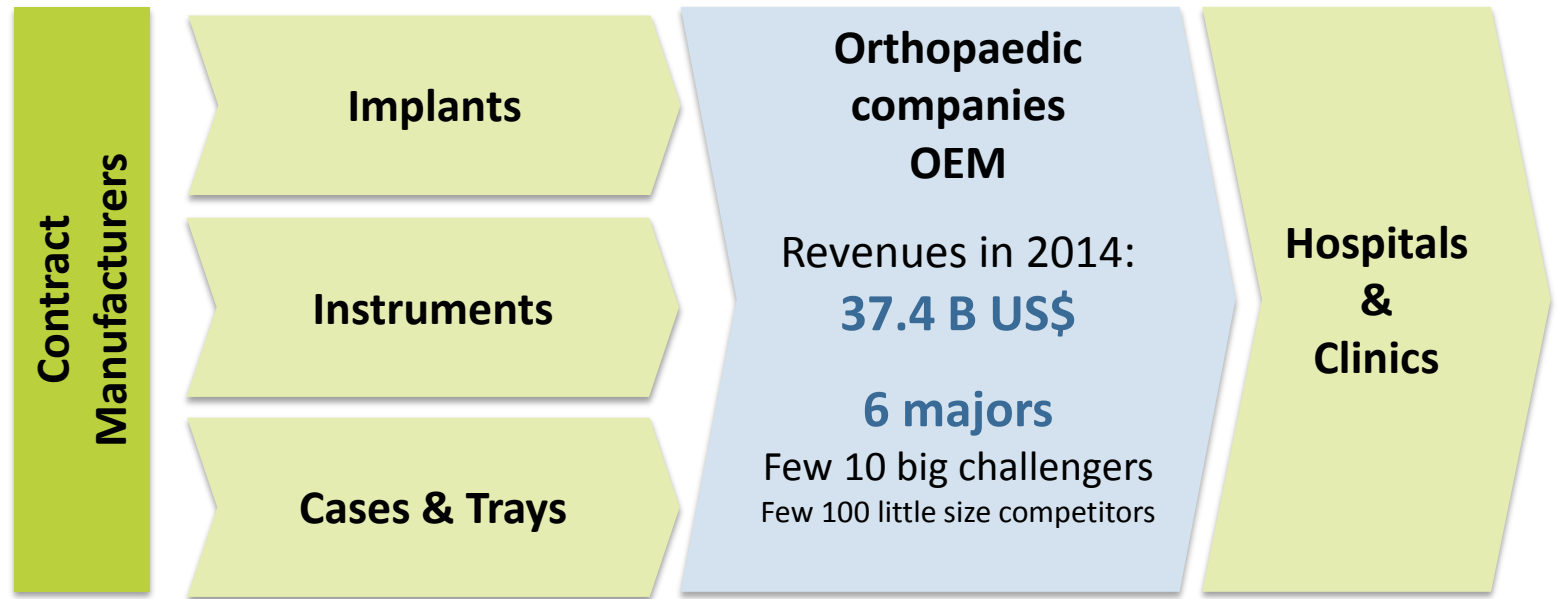
- ∅ Contract Manufacturing value chain
- ∅ OEM contract manufacturing strategy: Stryker, Depuy-Synthes, Zimmer, Biomet, Smith & Nephew and Challengers

II Contract Manufacturing market sizing : By products & by customers

- ∅ Forging, casting, hip machining & finishing, knee machining & finishing, spine & trauma machining & finishing, instruments, cases & trays, coating, ceramics, Marking, Packaging and Sterilization.
- ∅ Orthopaedic contract manufacturing & home-made in 2014
- ∅ Heavy trends: Market concentration, OEM facility disinvestments, moving to LLC ?

III Contract Manufacturing market Forecasts

Contract manufacturing market value chain



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OEM contract manufacturing strategy: Biomet



Casting: Home-made → Fair-Lawn(USA)

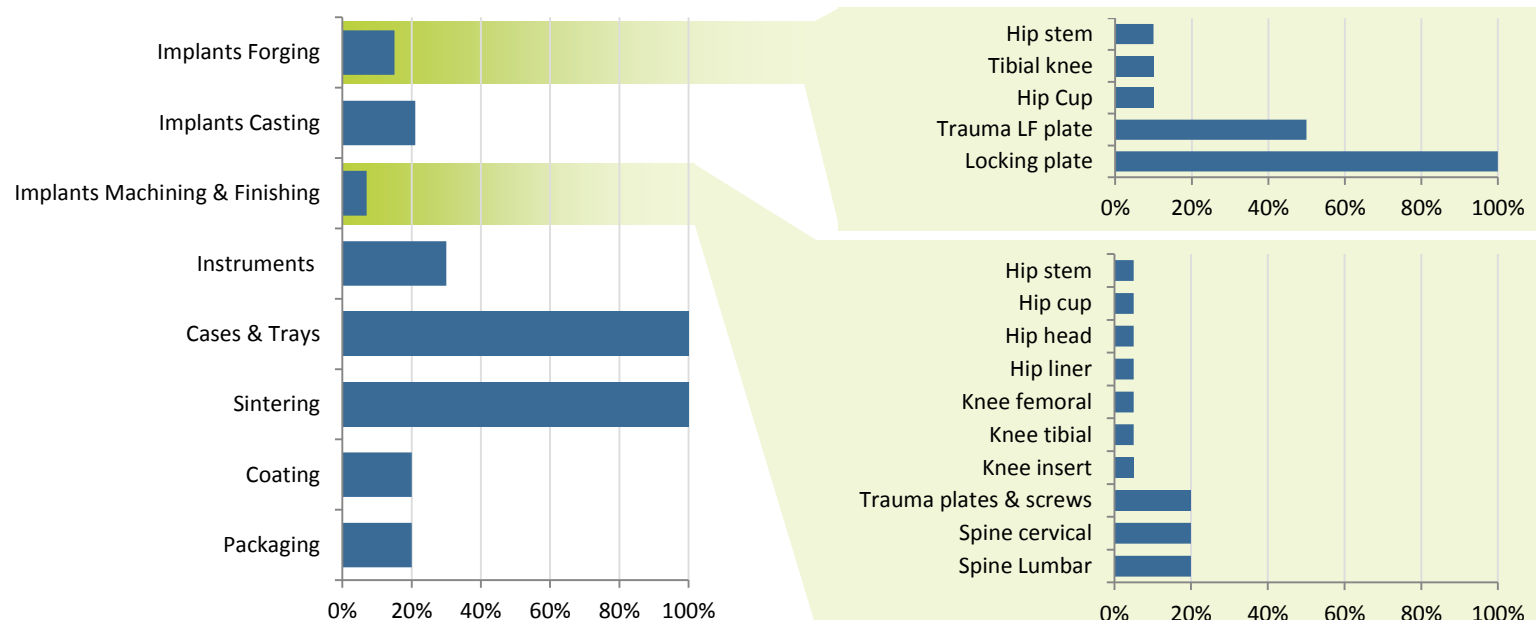


Forging: Berlin (Germany)



Machining & other facilities: Warsaw(US), Berlin (Gr), Darmstadt (Gr), Bridgend & Swindon (UK), Valence (Fr), Valencia (Spain), Zhejiang & Changzhou (China), Irvine (US), Miami (US)

Contract Manufacturing Rate



Source: Avicenne 2015

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OEM contract manufacturing strategy: Smith & Nephew



Casting: No home-made casting

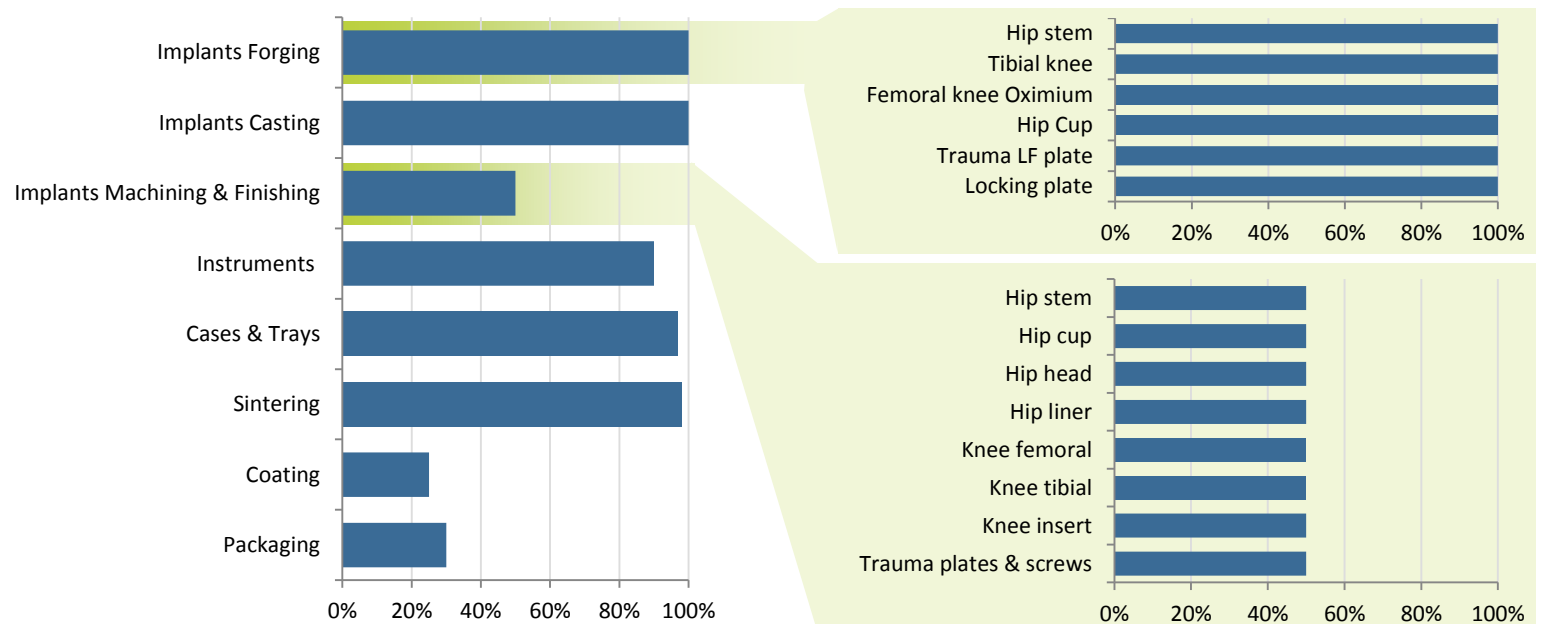


Forging: No home-made forging



Machining & other facilities: Memphis(US), Aarau (Sw), Beijing (China), Warwick (UK), Tuttlingen (Gr), Mansfield (US), Oklahoma City (US), Calgary (Canada)

Contract Manufacturing Rate



Source: Avicenne 2015

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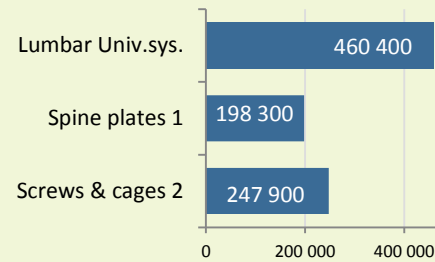
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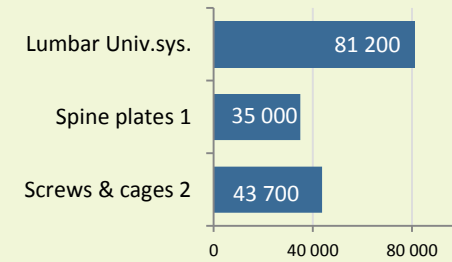
OEM contract manufacturing strategy: Medtronic

Medtronic
Spine & Trauma
machining

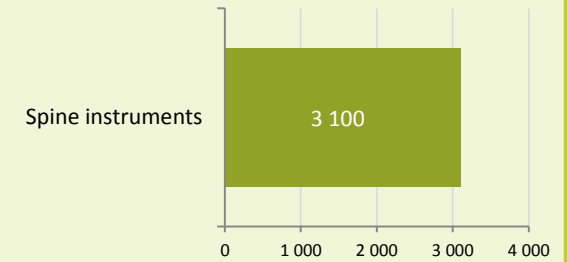
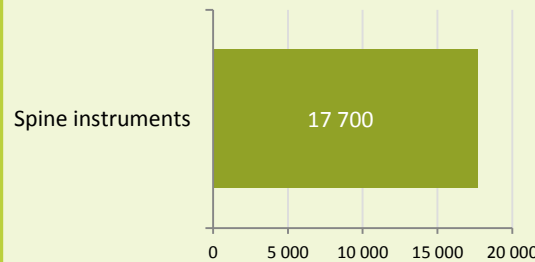
Home-made




Contract manufacturing



Medtronic
Instruments



Medtronic
Coating

 Nb of sets in 2014

 Nb of components in 2014

Source: Avicenne 2015



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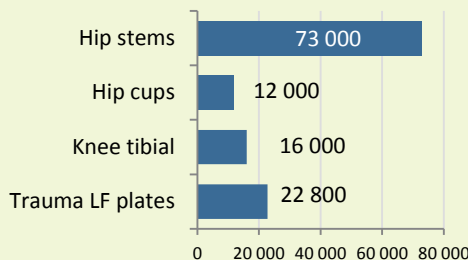
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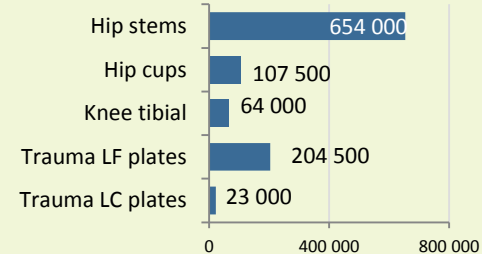
OEM contract manufacturing needs: Challengers

Forging

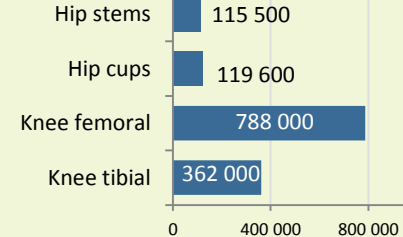
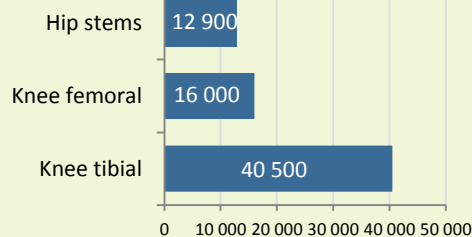
Home-made



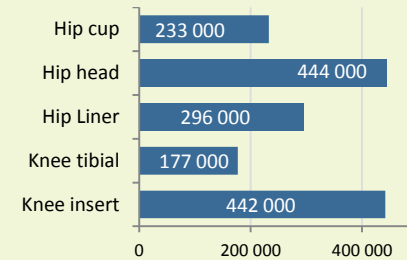
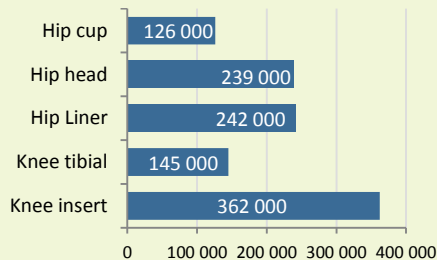
Contract manufacturing



Casting



Wholly machined



■ Nb of components in 2014

Source: Avicenne 2015

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Contract manufacturing product segmentation: 11 segments & 40 sub-segments



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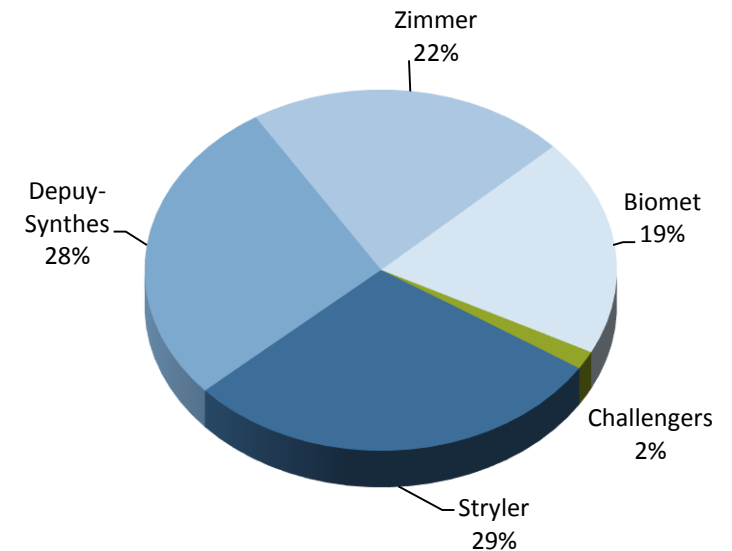
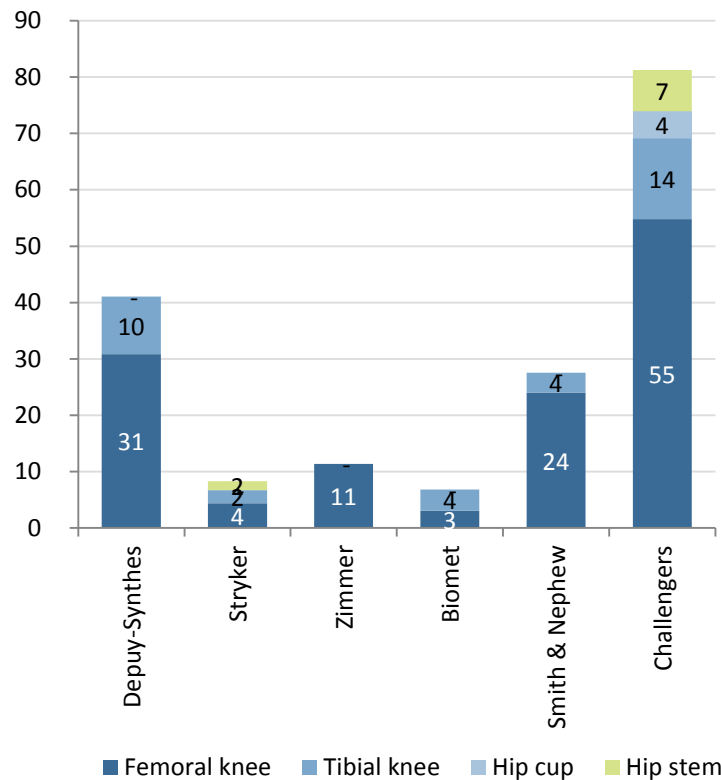
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Source: Avicenne 2015

Casting: Home-made & Contract Manufacturing

Contract Manufacturing
176 M US\$

Home-made
240 M US\$



*Femoral knee is the most casted components.
The majors, except Smith, cast in-house their main needs*

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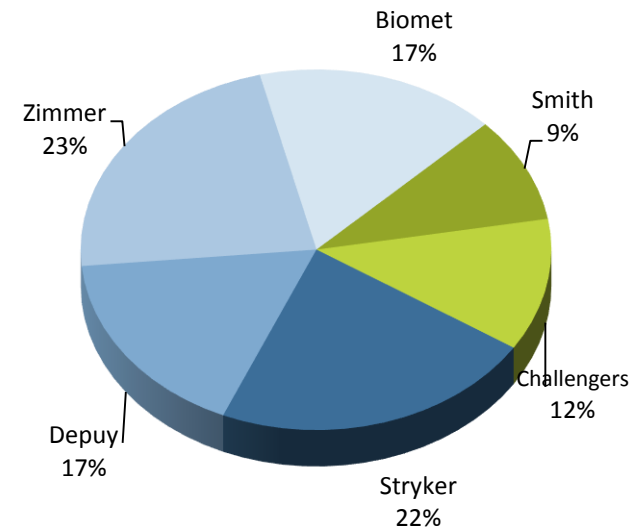
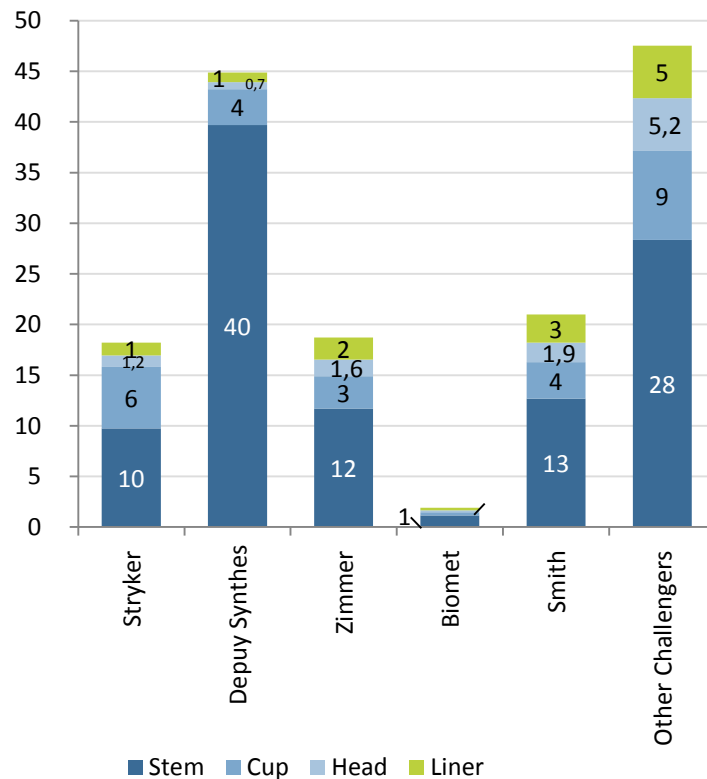
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Source: Avicenne 2015

Hip machining & finishing: Home-made & Contract Manufacturing

Contract Manufacturing
152 M US\$

Home-made
236 M US\$



Depuy-Synthes & challengers make more outsourcing than home-made. Liners & heads are often made in-house

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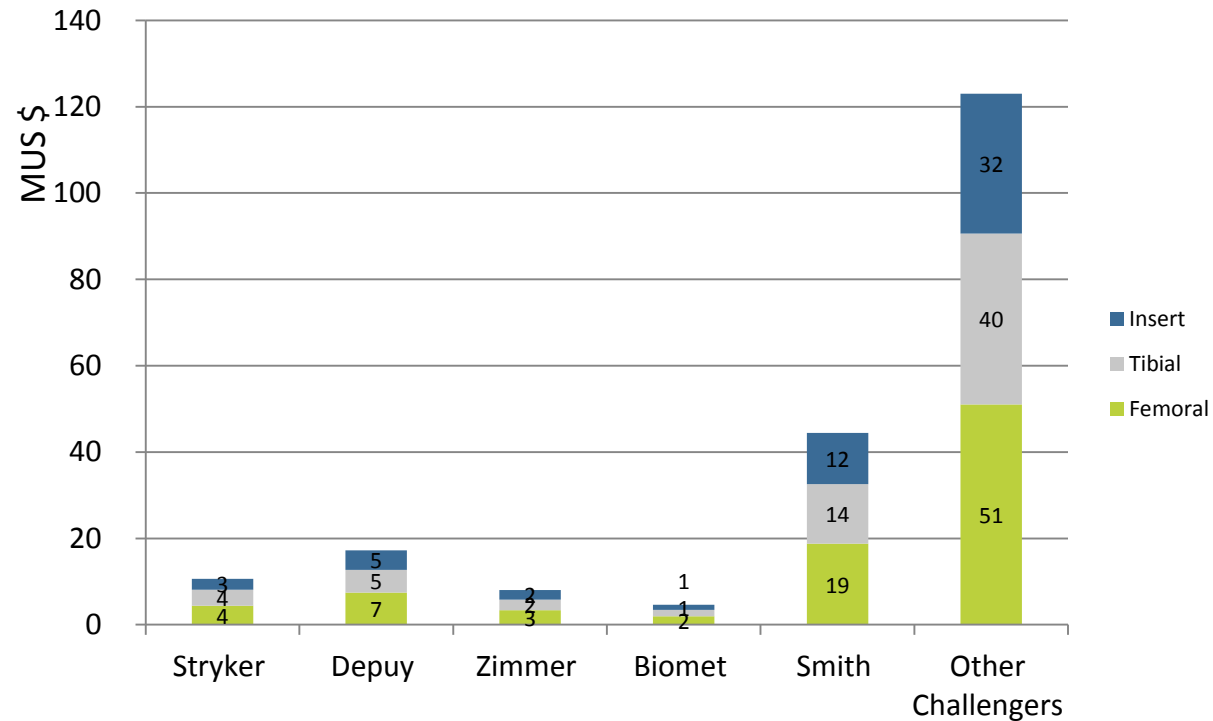
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Source: Avicenne 2015

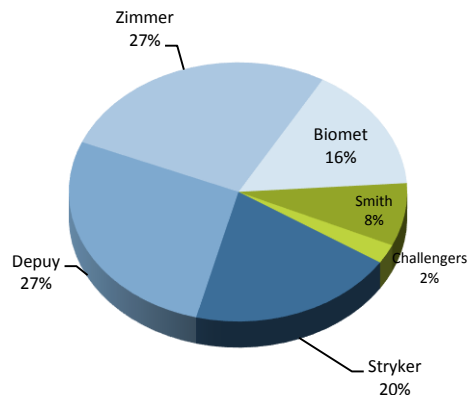
Knee machining & finishing: Home-made & Contract manufacturing

Except for challengers, knee machining is made massively in-house (because the femoral knee is casted in-house)

Contract Manufacturing 208 M US\$



Home-made 654 M US\$



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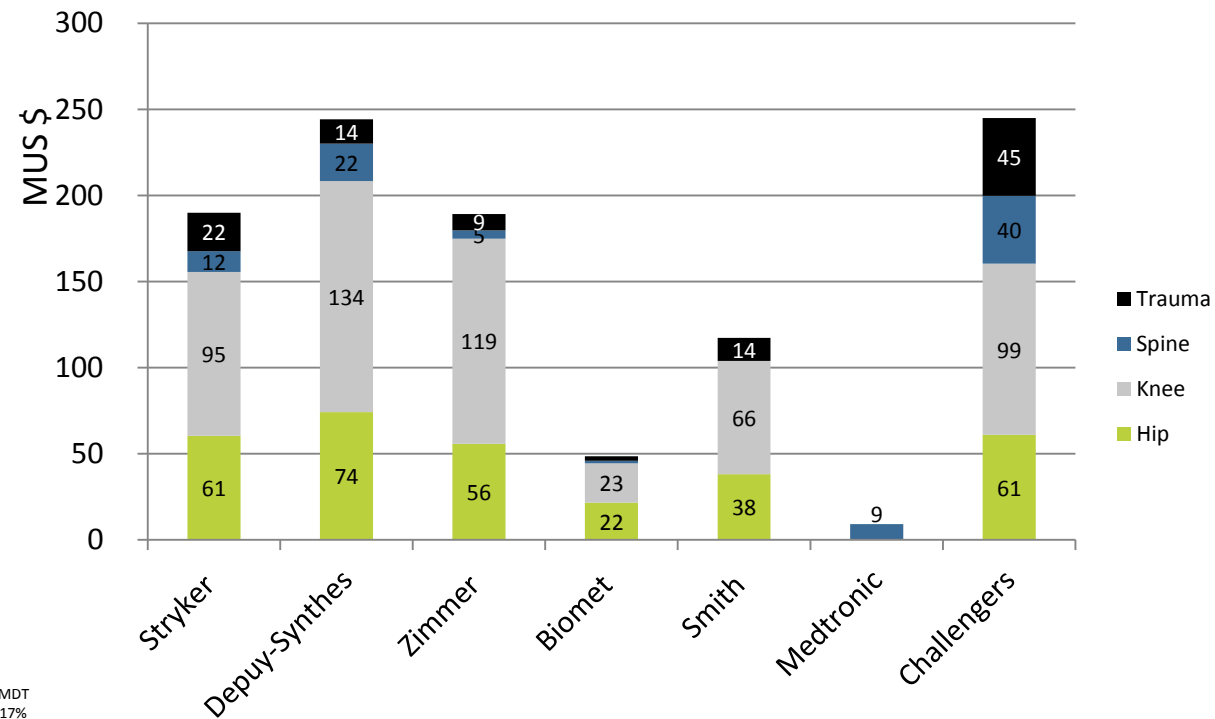
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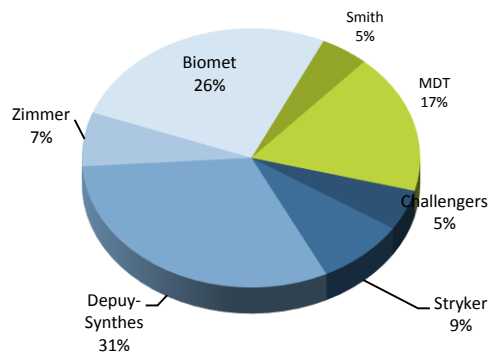
Instruments machining & finishing: Home-made & Contract Manufacturing

Hip & Knee Instruments are massively outsourced except for Biomet (In-house Chinese production) For Spine & Trauma, Depuy-Synthes & Medtronic making in-house

Contract Manufacturing 1043 M US\$



Home-made 316 M US\$



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Source: Avicenne 2015

Cases & trays: Home-made & Contract Manufacturing

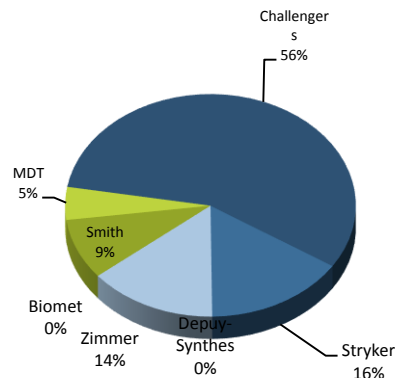
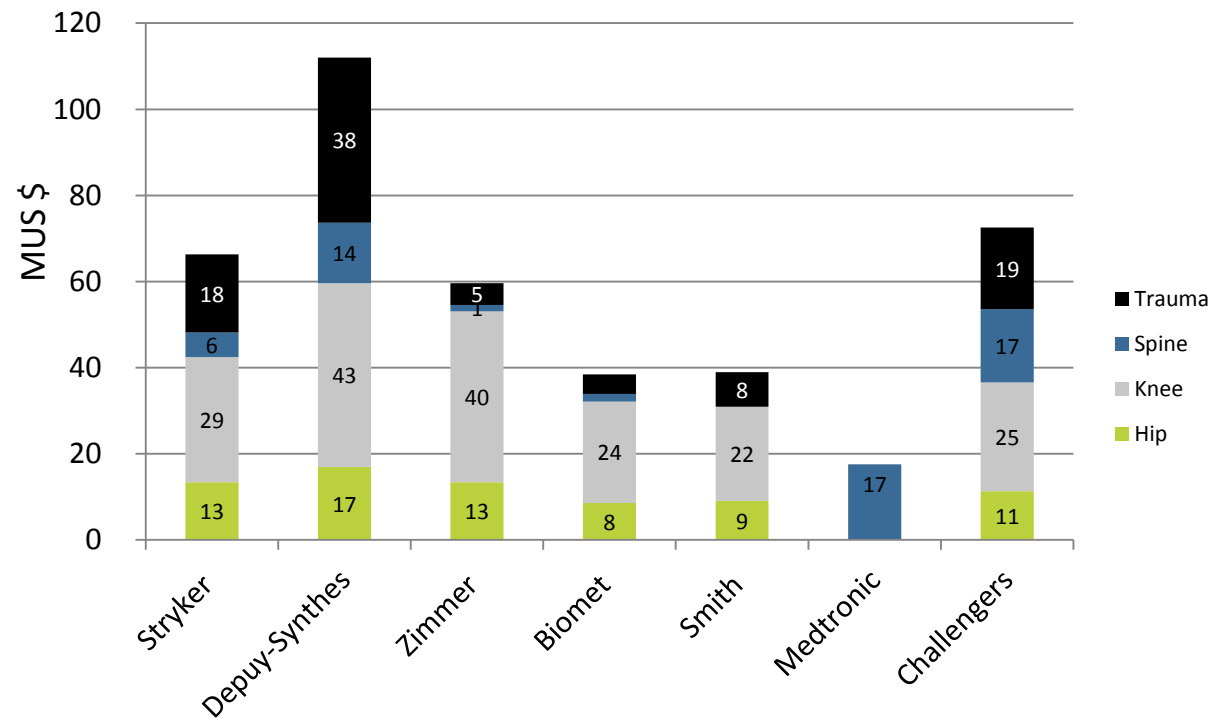
Cases & Trays is an exclusive outsourcing market (> 95%). Very few challengers have their in-house production

Home-made
15 M US\$

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Contract Manufacturing 405 M US\$



Source: Avicenne 2015



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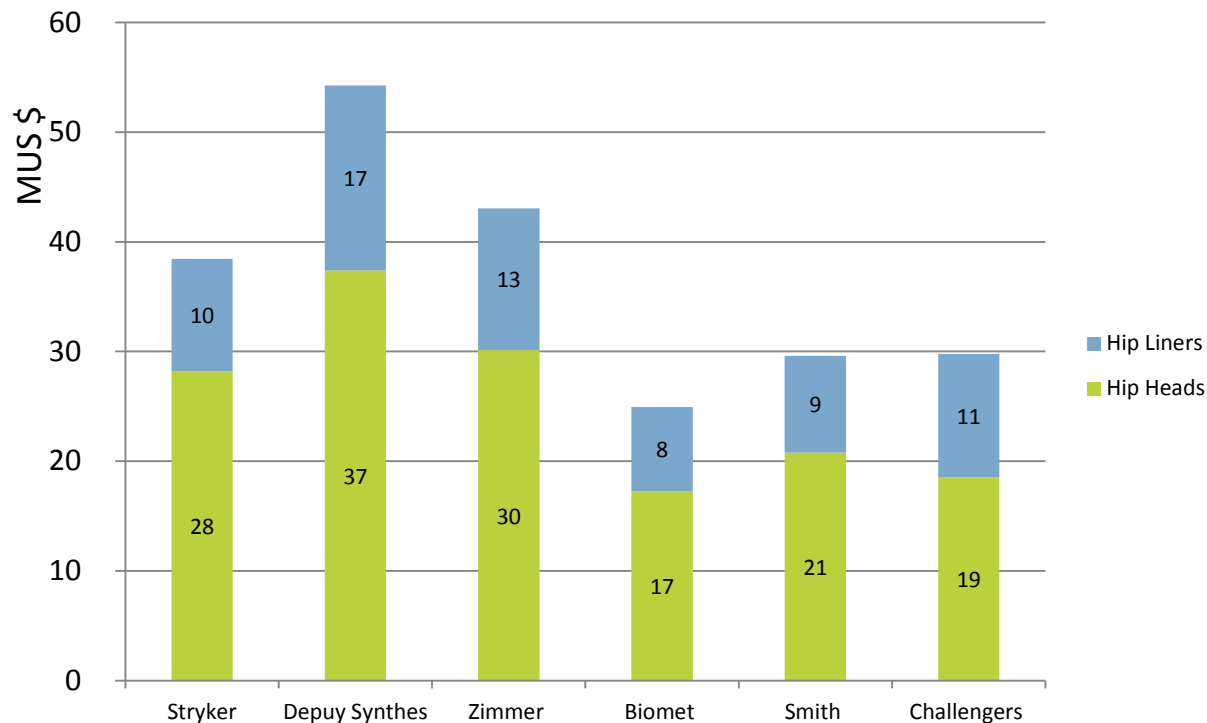
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Ceramics: Contract Manufacturing

Almost all the Ceramics are outsourced. One company supply > 90% of this market.

Contract Manufacturing 220 M US\$



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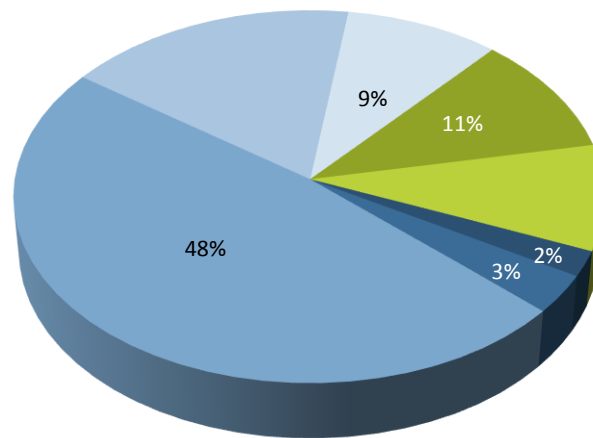
Source: Avicenne 2015

MPS: Home-made & Contract Manufacturing

Home-made

278 M US\$

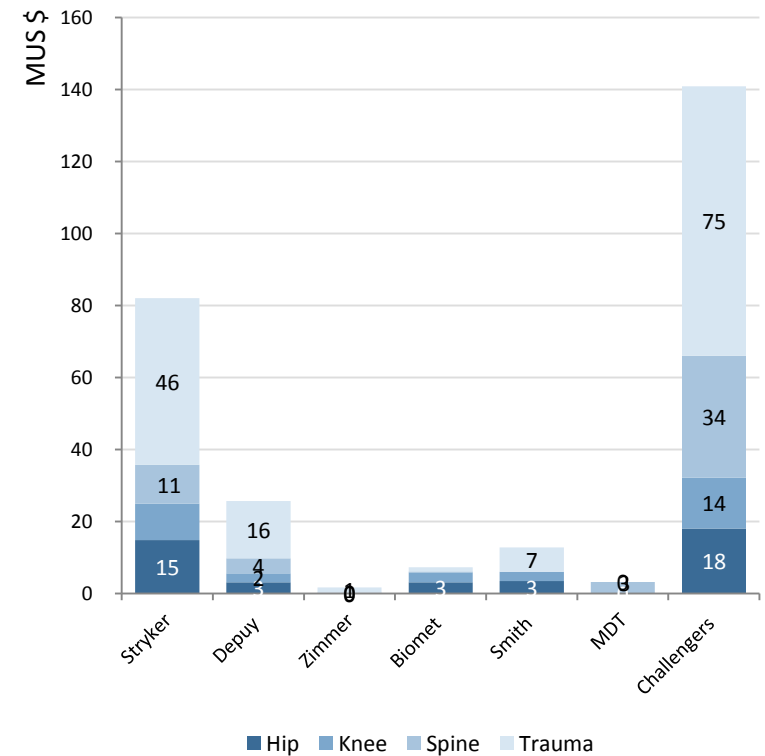
Except for Stryker, the MPS is made mainly in house by the Majors.



- Stryker
- Depuy-Synthes
- Zimmer
- Biomet
- Smith
- MDT
- Challengers

Contract Manufacturing

274 M US\$



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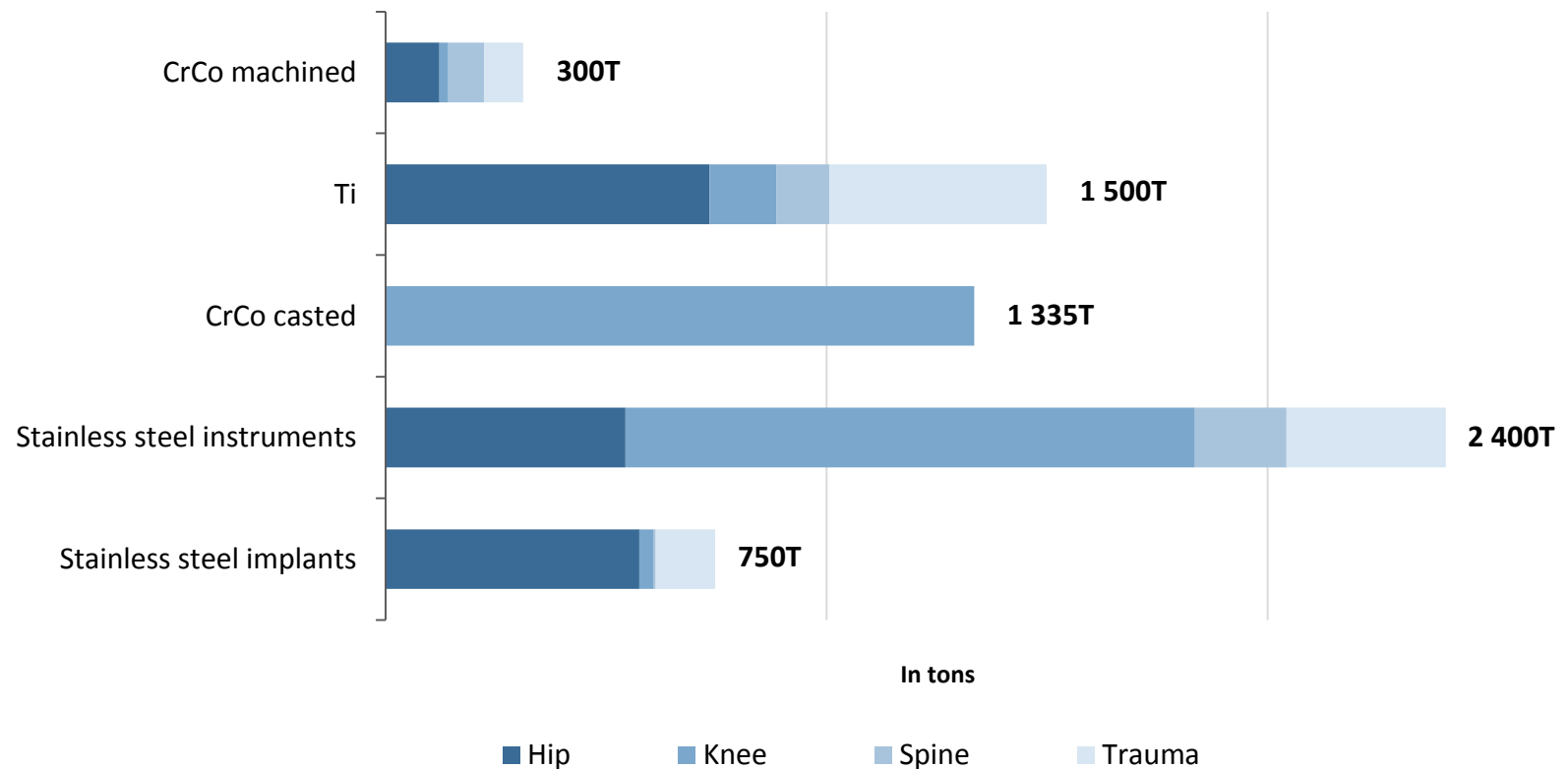
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Source: Avicenne 2015

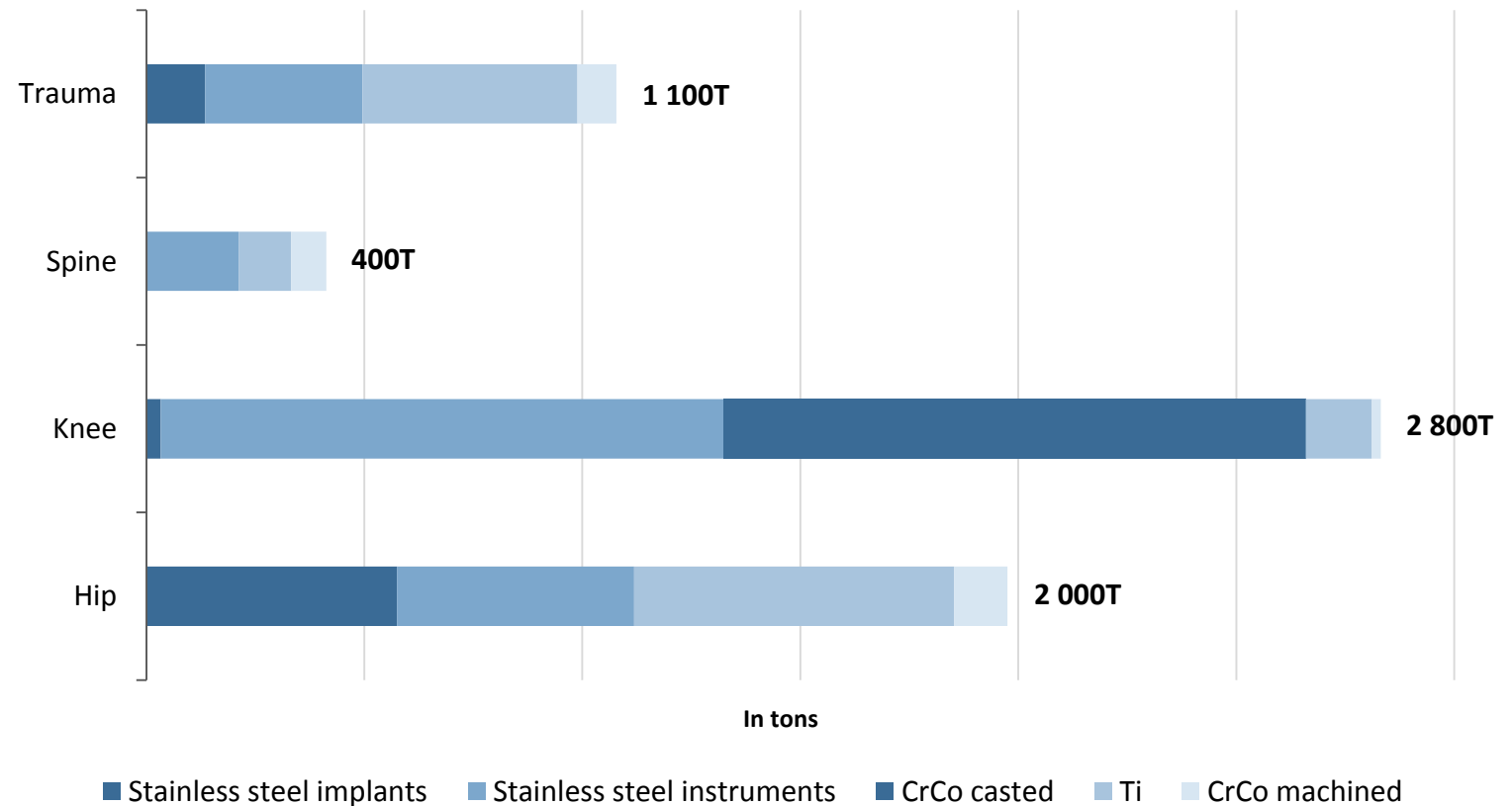
Volume of Raw Materials used in hip, knee spine and trauma

Stainless steel is the most used materials: 2 400 Tons to manufacture instruments & 750 Tons for implants. Titanium is used for 1 500 Tons.



Orthopaedic Raw Materials market for hip, knee, spine and trauma

Hip and knee represent 76% of the total raw materials needs in volume.



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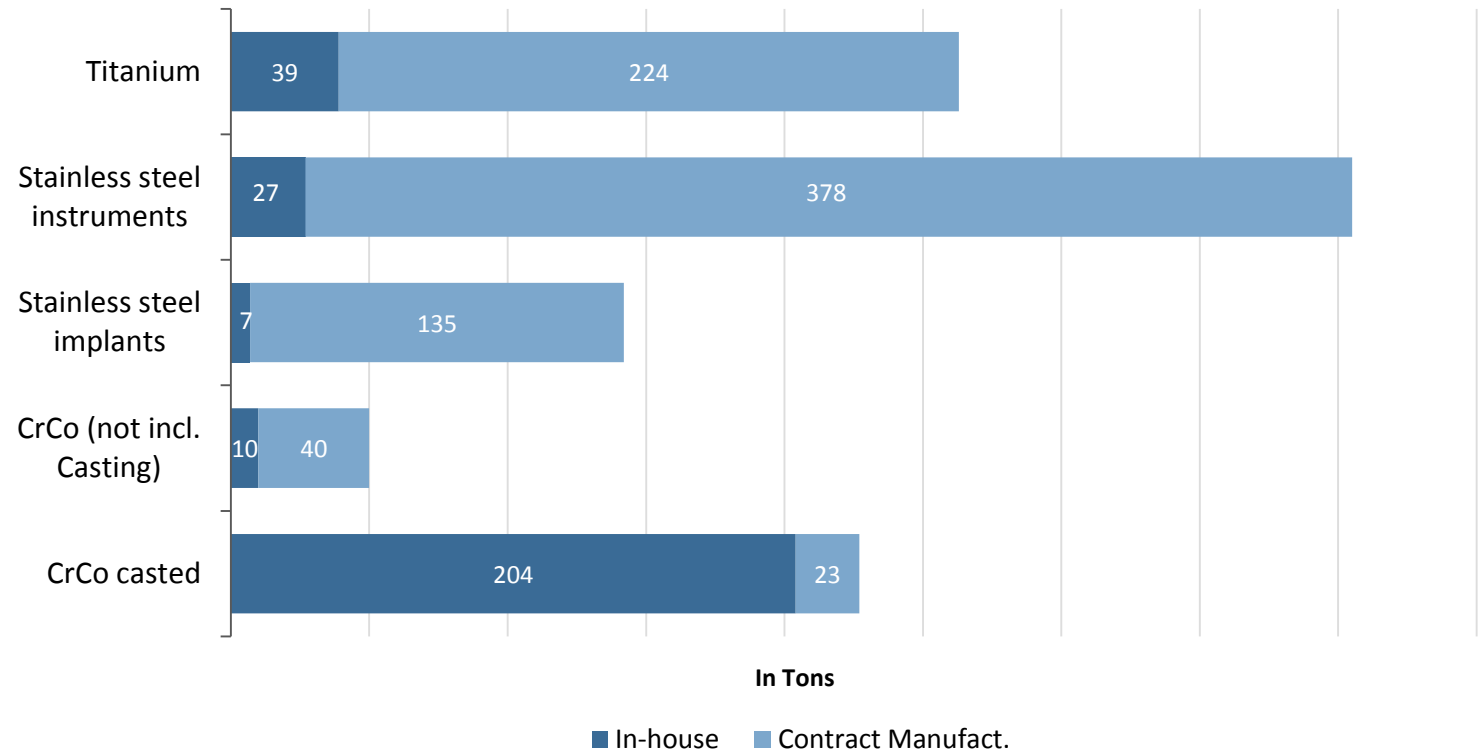
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Source: Avicenne research & analysis 2014

OEM needs: example of STRYKER, summary

stryker®



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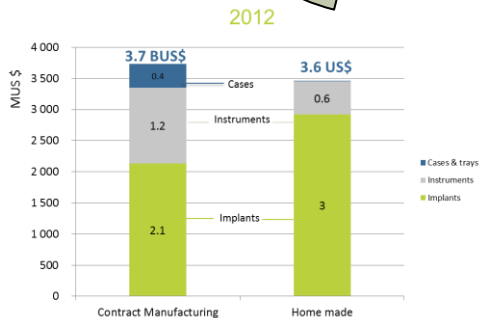
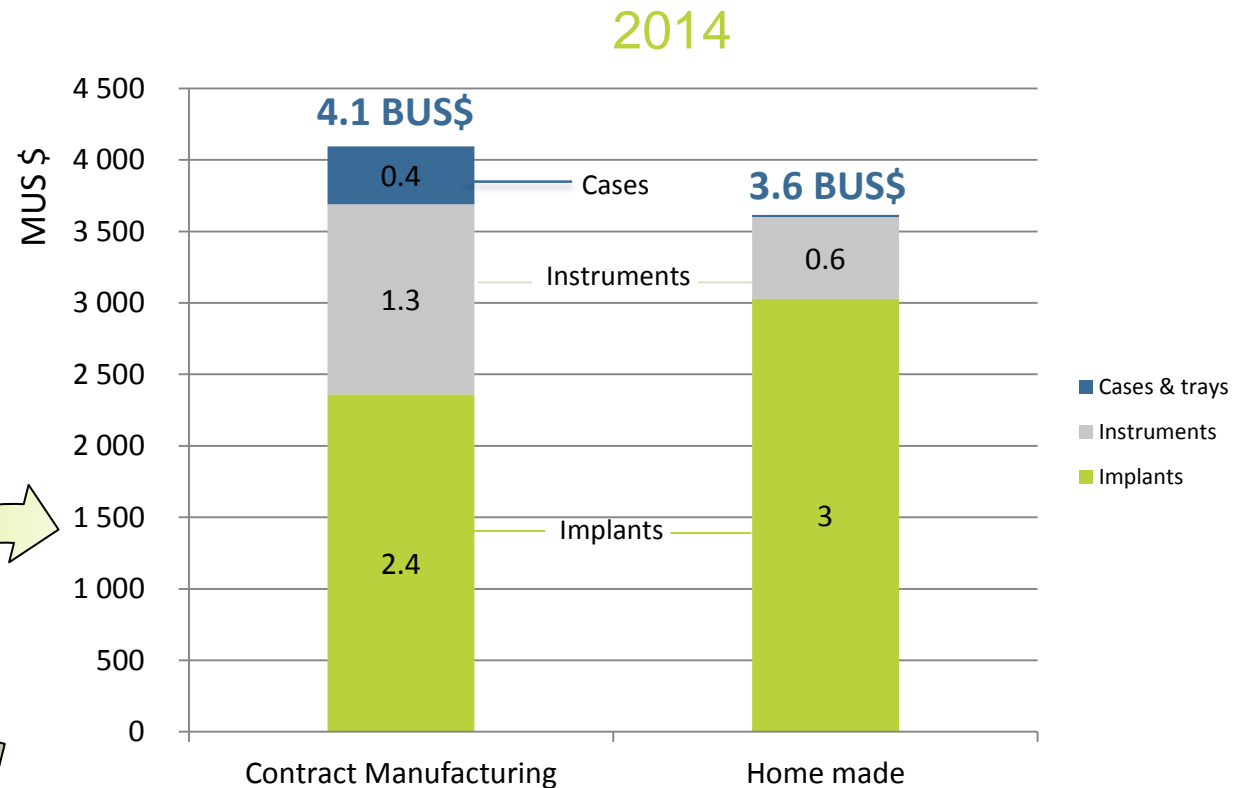
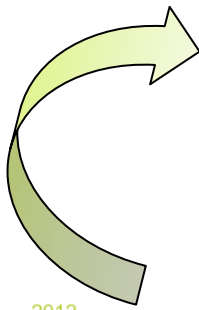
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Source: Avicenne research & analysis 2014

Orthopaedic contract manufacturing & home-made in 2014

The Contract Manufacturing grew, the home made stable between 2012-2014



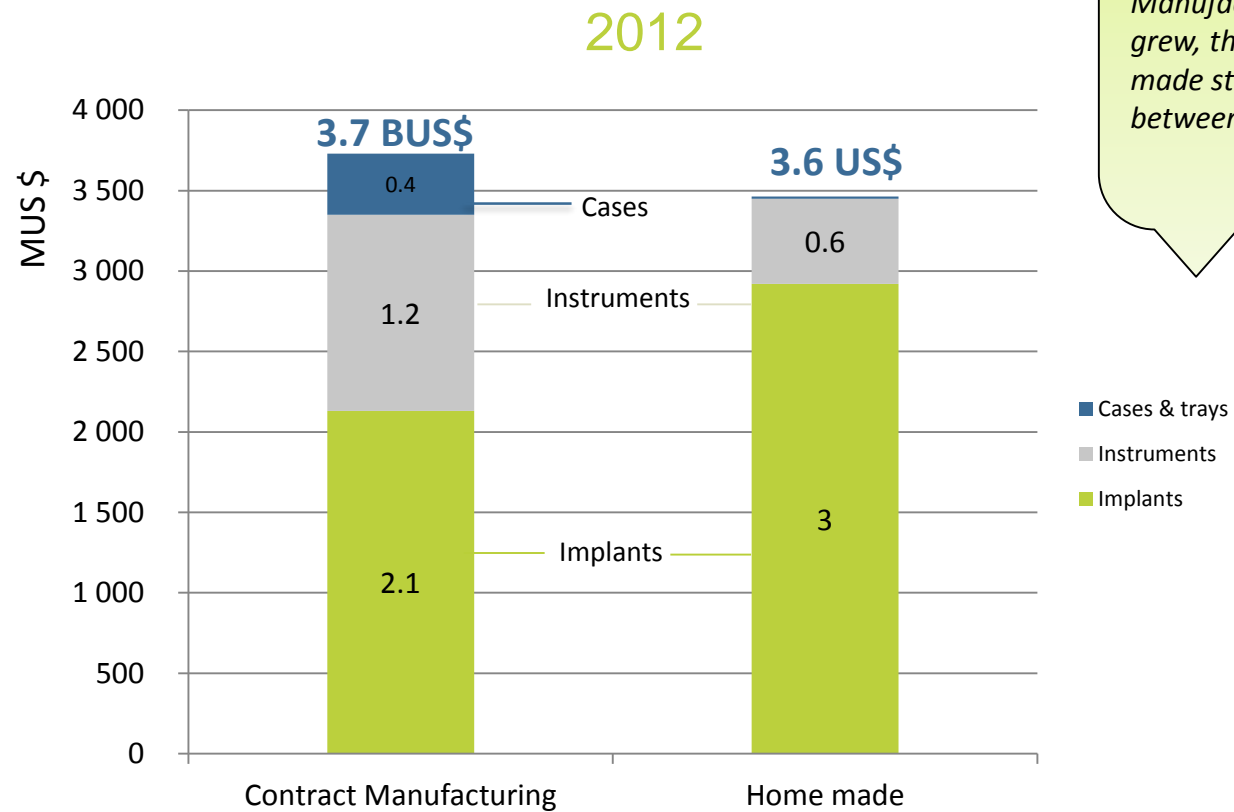
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Source: Avicenne 2015

Orthopaedic contract manufacturing & home-made costs in 2012



The Contract Manufacturing grew, the home made stable between 2012-2014

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Source: Avicenne 2015

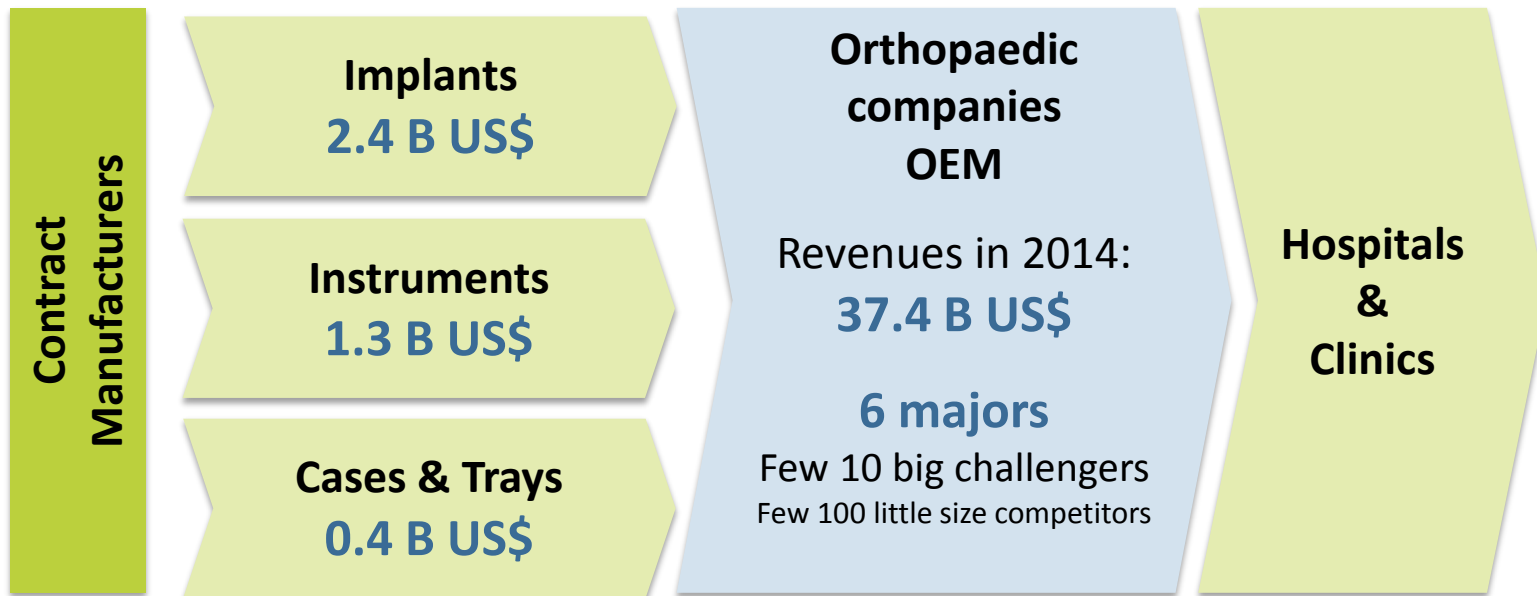


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Contract manufacturing market value chain



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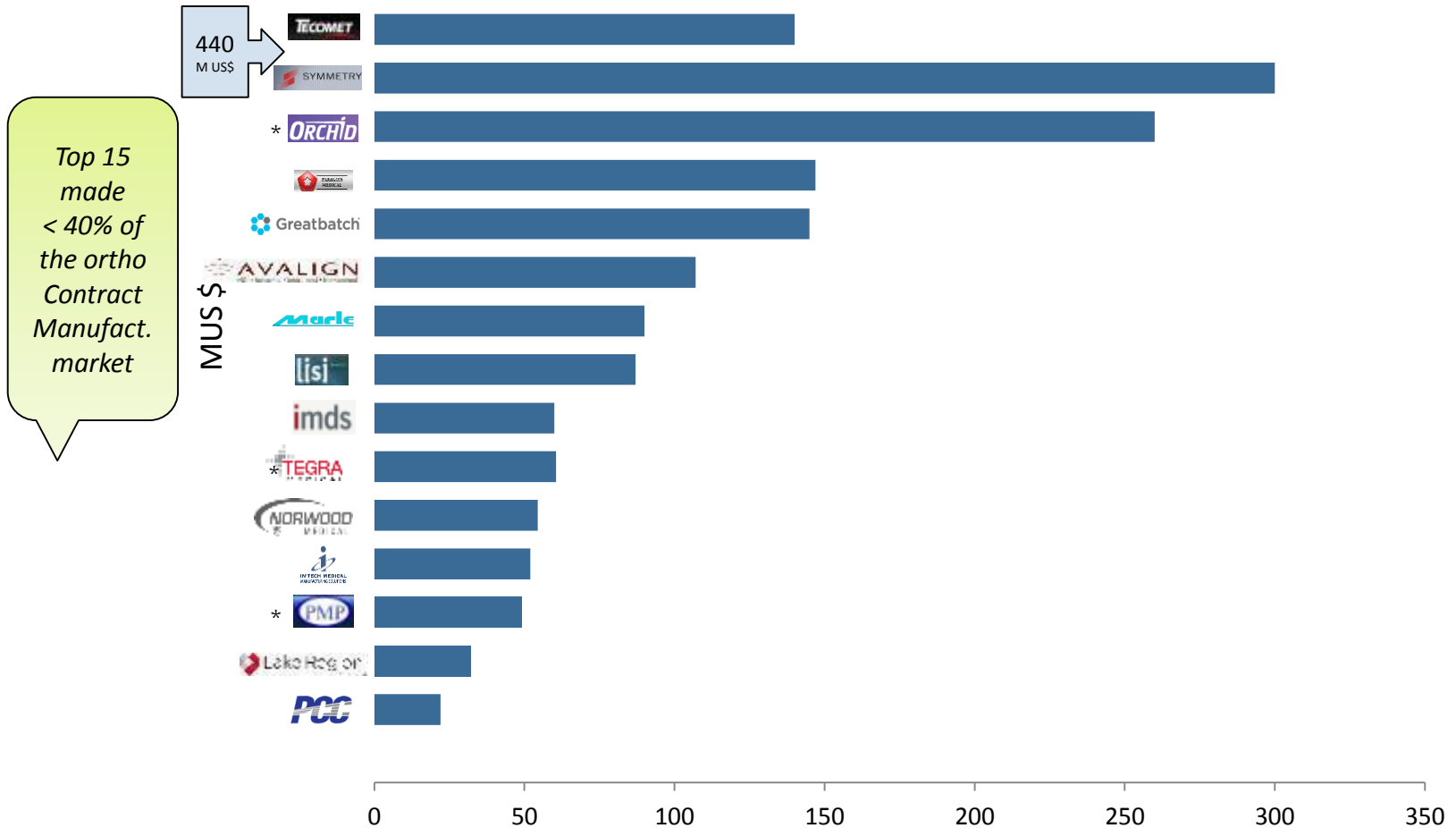
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Heavy trend, market concentration: Contract Manufacturers worldwide revenues in 2014 (in M US\$)



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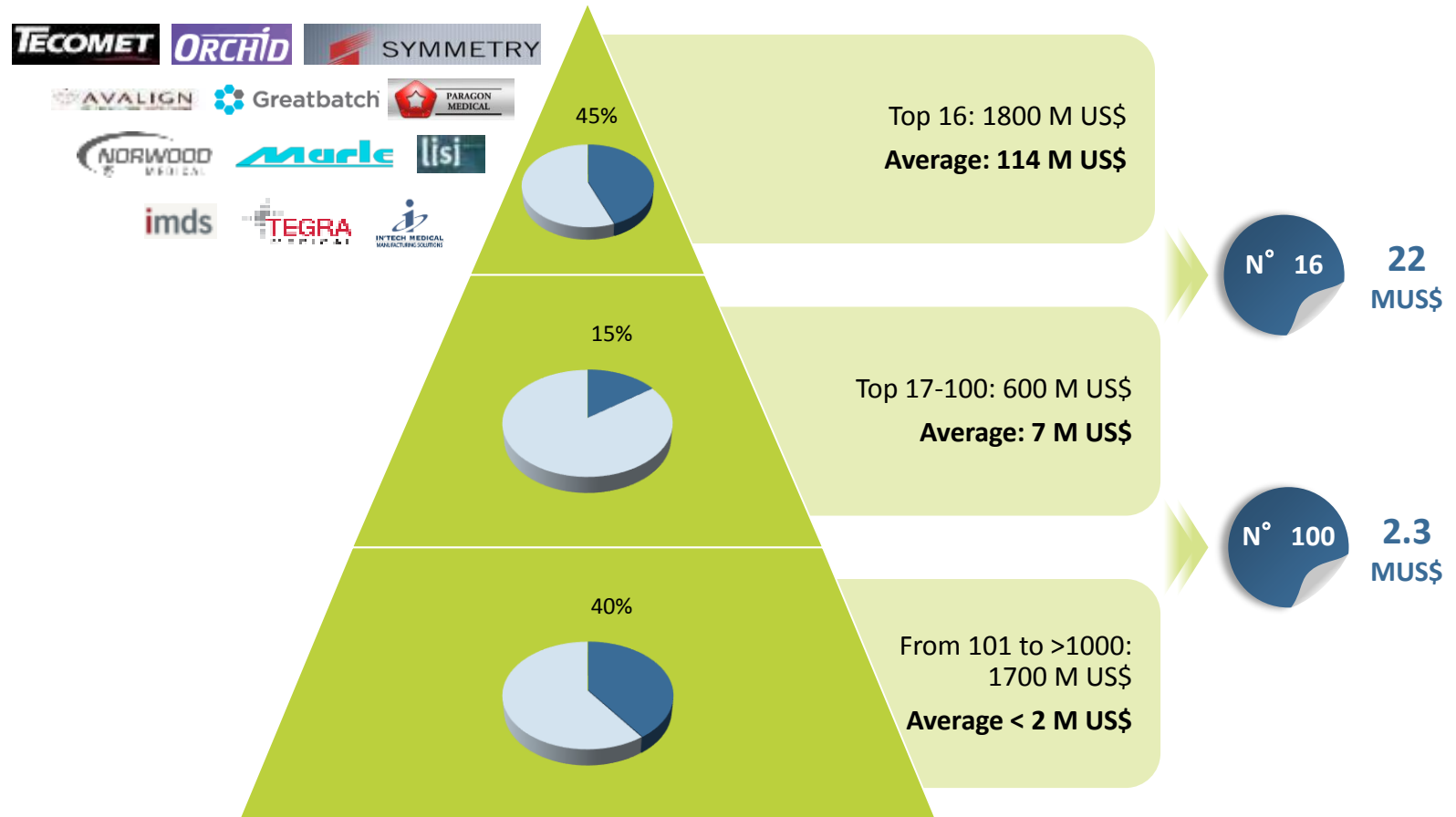
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Source: Avicenne 2015

* Avicenne estimation

Contract Manufacturing competitor ranking & dispersion



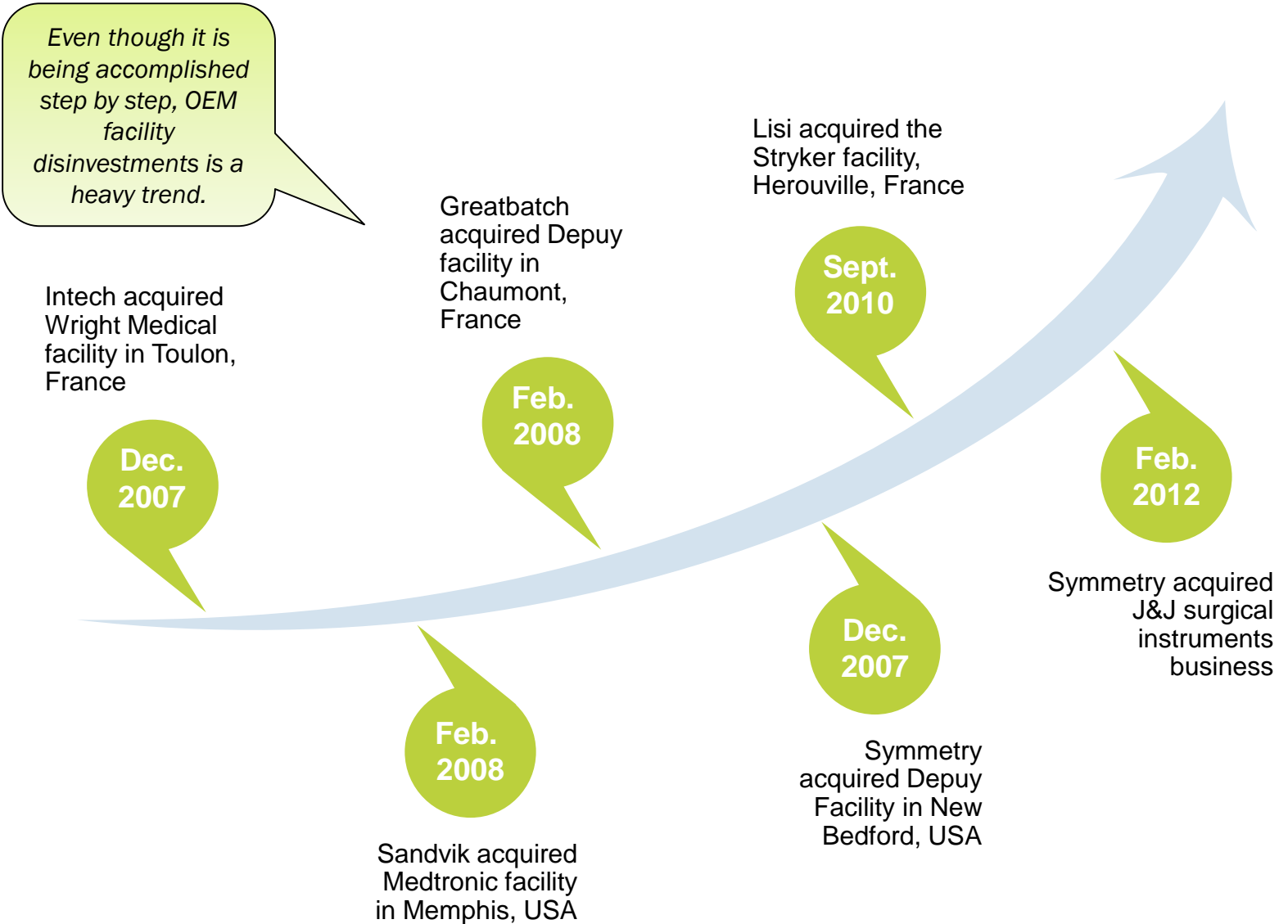
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Source: Avicenne 2015

Heavy trend: The OEM facility disinvestments








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The risk of moving to LLC by 2020: Developed countries & Low Labor Cost countries

| | Trend by 2020 | Level of moving to LLC |
|---|--|---|
| Generic orthopaedic instruments | <ul style="list-style-type: none"> Massively outsource In LLC |  |
| Complexes & customized Orthopaedic instruments | <ul style="list-style-type: none"> Massively outsource Stay in USA & Europe |  |
| Implants forging & casting | <ul style="list-style-type: none"> Stay in USA & Europe More outsourcing for the Majors |  |
| Implants hip & knee machining | <ul style="list-style-type: none"> Few % go to the major OEM facilities in LLC |  |
| Spine & trauma implants machining | <ul style="list-style-type: none"> Depuy-Synthes & Medtronic will stay in house. Other players outsource more and more in LLC |  |

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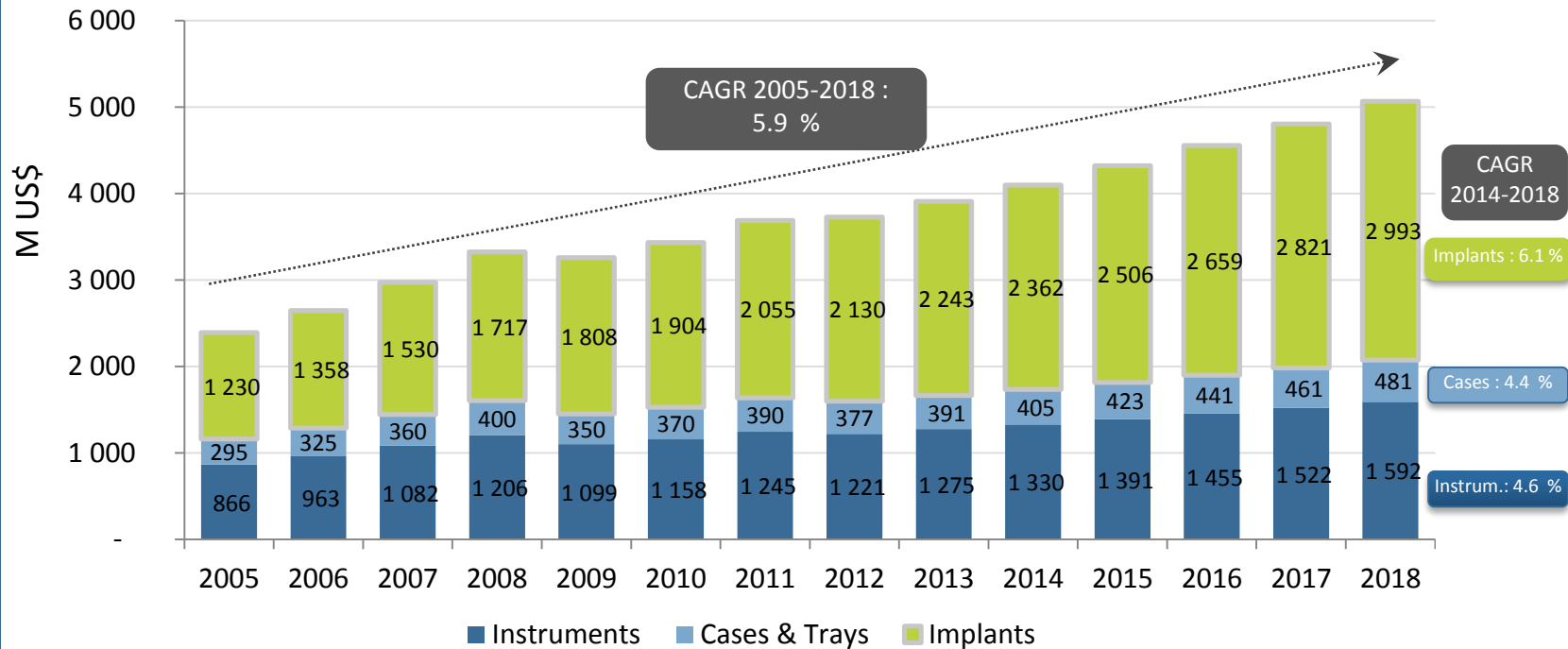
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Source: Avicenne 2015

Contract Manufacturing market historical revenues & forecasts (M US\$)

Implants will grow more rapidly than the instruments & cases & trays.



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Source: Avicenne research & analysis 2013

Summary (1/2)

- To manufacture the implants, instruments & related products, the orthopaedic companies in 2014 spent, 3.6 B US\$ in-house and paid their contract manufacturers 4.1 B US\$.
- In the orthopaedic Contract Manufacturing market, Depuy-Synthes is the n° 1 customer. Depuy-Synthes, accounted for 860 M US\$ followed by Stryker (730 M US\$) , Zimmer (500 M US\$) and Smith & Nephew (420 M US\$).
- Biomet spent only 160 M US\$ and Medtronic 100 M US\$ because their manufacturing strategy is mainly oriented to in-house made. All the challengers accounted for 1.3 B US\$ due to their higher rate of outsourcing.
- Instruments are the largest segment, with revenues of 1.3 BUS\$ for the contract manufacturing followed by spine & trauma machining (890 M US\$) and cases & trays (405 M US\$). Forging contract manufacturing accounted for 400 M US\$ & casting for 152 M US\$.
- OEMs are requiring their Contract Manufacturers to reduce costs and sometimes to follow them to certain LLC countries to set up facilities there.

Summary (2/2)

- The Majors want to drastically reduce the number of their Contact Manufacturers. The response to this need is Contract Manufacturing market concentration.
- The risk of moving to LLC countries will be mainly limited to Generic instruments and spine & trauma implants machining.
- Even though it is being accomplished step by step, OEM facility disinvestments is a heavy trend.
- Contract manufacturing market benefits from the main orthopaedic drivers, population ageing and product mix evolution. It also has its intrinsic drivers: OEM implants facilities disinvestments and the challenger's market share growth, which is drastically impacting this market, due to their high outsourcing rate.
- By 2018, the contract manufacturing market will grow faster than home-made.
- Contract manufacturing remains a robust market with 5.5% CAGR by 2018. Implants will grow more rapidly than instruments and cases & trays.